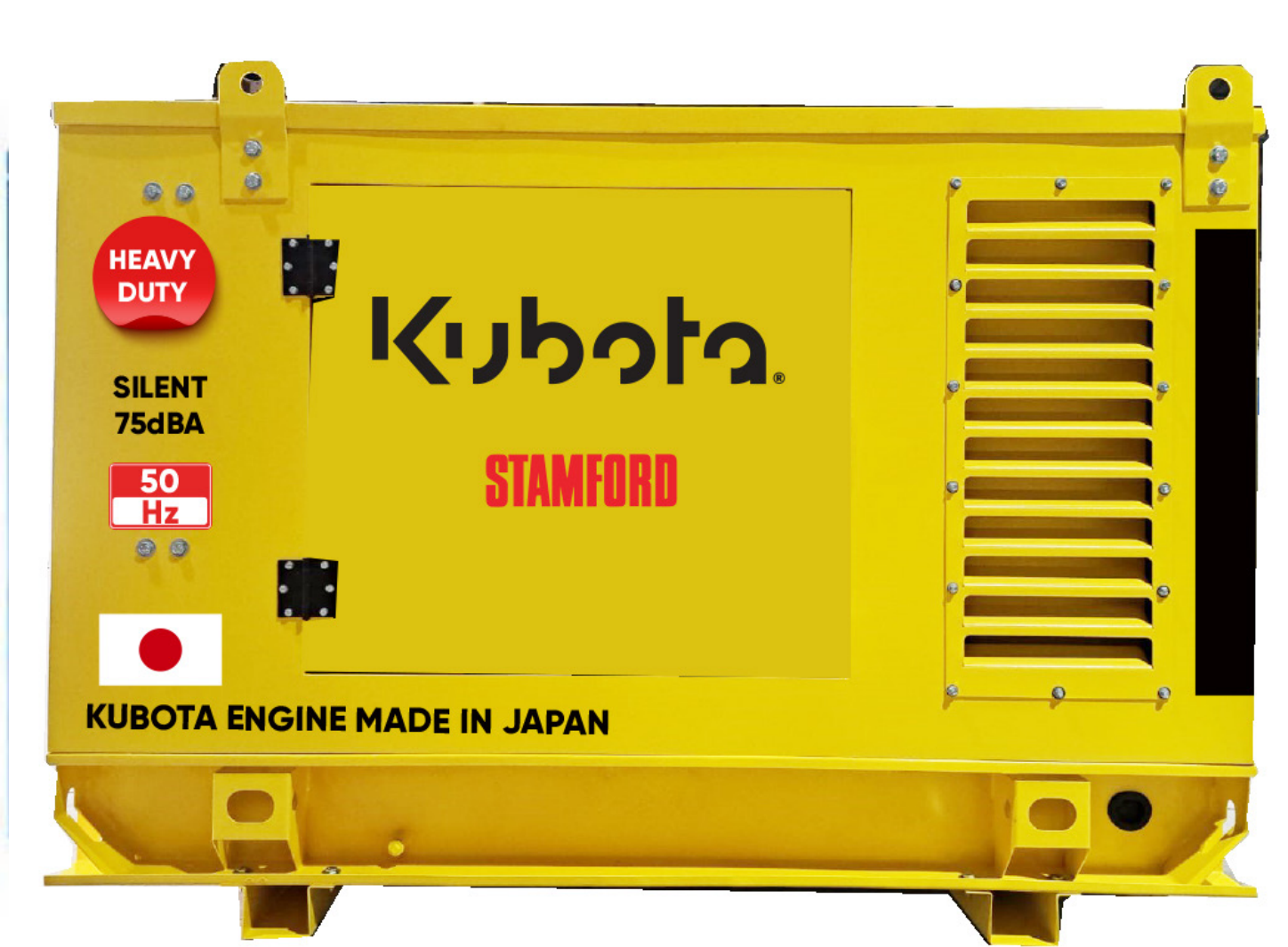




OVERSEAS TRADING SERVICES
O.T.S.



Generator Set Data Sheet

20KVA

KU@50Hz 20KVA/16KW

Powered by **Kubota** **STAMFORD** | **AvK**

Main Features



DIESEL GENERATING SET



Kubota
V2003-T-E2BG



400/230V,
380/220V



3 phase
50 Hz



1500rpm



4CYLINDERS



9.7 LITRE



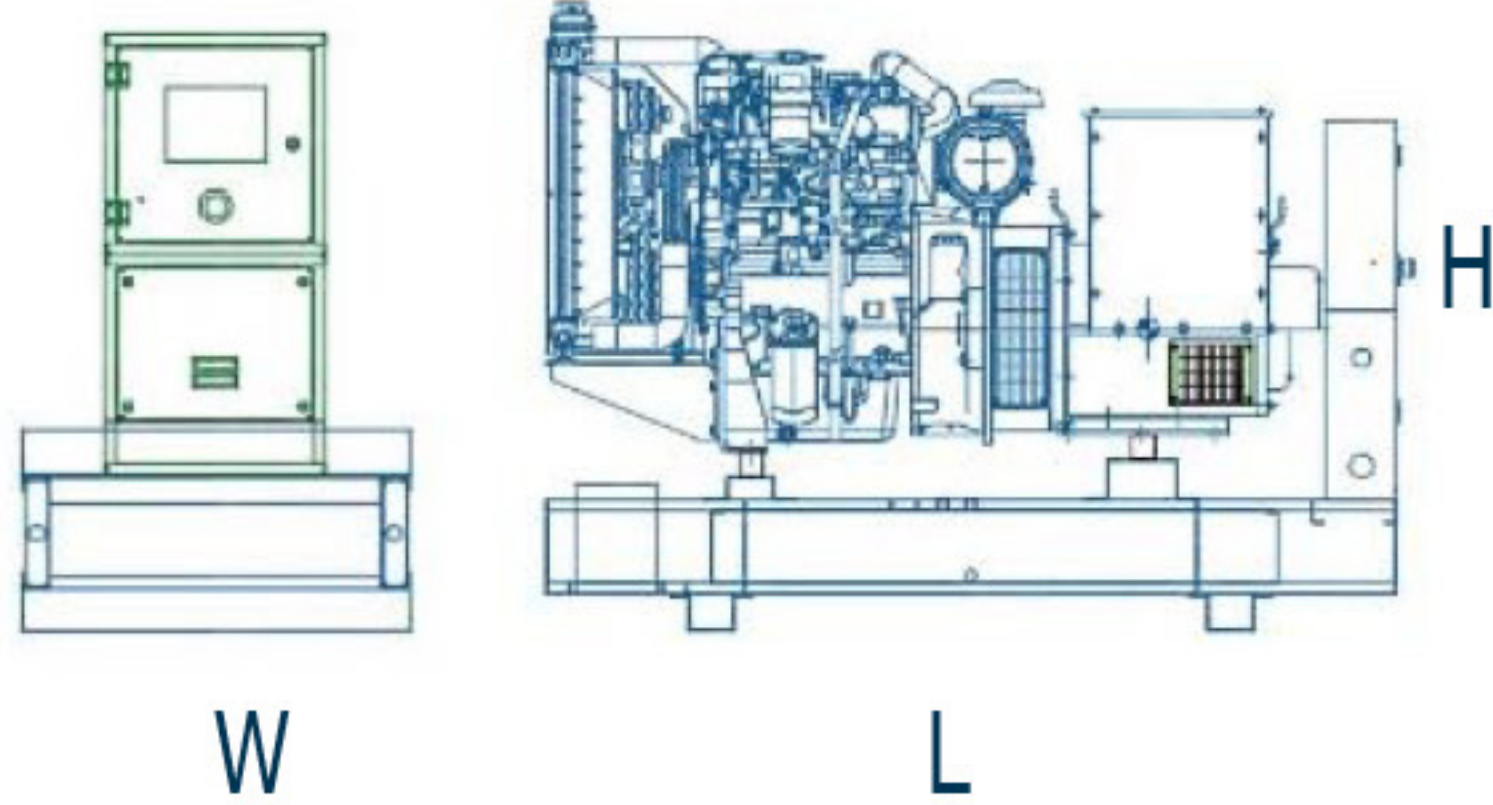
8 LITRE

Standby Power: 22KVA - 17.6KW

Prime Power: 20kVA - 16 KW

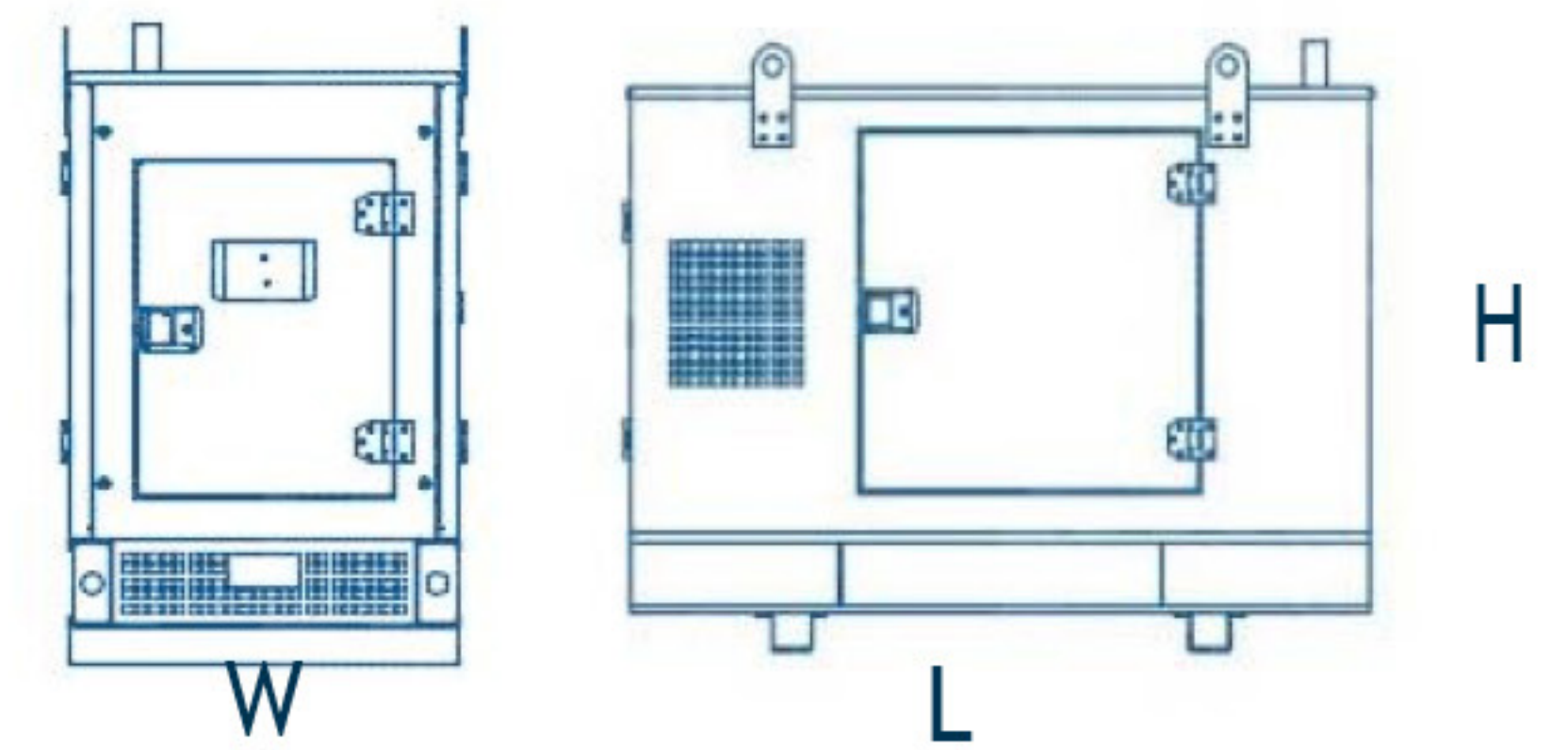
Open Skid

| | |
|------------|--------|
| Length (L) | 150 cm |
| Height (H) | 110 cm |
| Width (W) | 60 cm |
| Weight | 400 kg |
| Daily Tank | 65 L |



Sound Proof

| | |
|------------|--------|
| Length (L) | 210 cm |
| Height (H) | 132 cm |
| Width (W) | 100 cm |
| Weight | 930 kg |
| Daily Tank | 55 L |



Acoustic pressure level @3m

75 dBA

ENGINE: KUBOTA V2003-T-E2BG

| | |
|----------------------------|---------------------------------------|
| Engine power output | 20.4 kWm-27.7hp |
| Cooling System | Water Cooled |
| Displacement / Capacity | 1.997 Liter |
| No. of cylinders | 4 |
| Cylinder Arrangement | Vertical |
| Induction System | Naturally Aspirated |
| Bore and Stroke | 83 x 92.4 mm |
| Cycle | 4 stroke |
| Combustion System | Spherical Type (E-TVCS) |
| Compression Ratio | 23.0 nominal |
| Rotation | Counter-clockwise, viewed on flywheel |
| Frequency and Engine Speed | 50Hz & 1500rpm |

| | |
|--|------------|
| Starting voltage | 12V |
| Governor | Mechanical |
| Oil capacity | 7.6 Liter |
| Coolant capacity | 8 Liter |
| 12 V D.C. starter and charge alternator | |
| Replaceable fuel filter, oil filter and dry element air filter | |
| Cooling radiator and fan | |
| Starter battery (maintenance free) | |
| Fuel consumption at 100% load | 5.59 L/hr. |



OPTIONAL EQUIPMENTS

| | |
|---------------------------------|-------------------------------------|
| ATS (Automatic Transfer Switch) | Alternator Anti-condensation Heater |
| Water Jacket Heater | Load Bank |
| Battery Charger | Electrical Fuel Level Sensor |
| Fuel Water Separator | Fuel Level Protection |
| Electrical Fuel Transfer Pump | Spare Parts |
| Battery Heater | Oil Heater |

STANDARD SPECIFICATIONS

| | | | |
|--------------------------|--|---|---|
| Warranty | All generating sets are covered under warranty policy for a period of 12 months in line with the manufacturers' warranty policy | | |
| Quality Standards | The equipment meets the following standards: BS4999, BS5514, IEC 60034, VDE0530, NEMA MG 1.22 and ISO 8528 | | |
| Engine Filtration System | Air filter, Fuel filter, Oil filter. All filters have replaceable elements | | |
| Fuel System | On generating sets up to 650KVA, the base frame design is incorporated with an integral fuel tank with a capacity of approx... 8 hours running at average load. The tank is supplied with fill cap breather, fuel feed and return pipes to the engine and drain plug | Mounting Arrangement | <p>Base Frame: The complete generating set is mounted as a whole in a heavy duty fabricated steel base frame.</p> <p>Coupling: The engine and alternator are directly coupled by means of an SAE flange. The engine flywheel is flexibly coupled to the alternator rotor</p> <p>Anti-Vibration Mounting Pads: Anti-vibration pads are affixed between the engine/ alternator feet and the base frame thus ensuring complete vibration isolation of the rotating assembly</p> <p>Safety Guards: The fan & fan drive along with the battery charging alternator are safety guard protected for personnel protection</p> |
| Cooling Radiator | Radiator and cooling fan, complete with safety guards, designed to cool the engines at high ambient temperatures | | |
| Exhaust System | Heavy duty industrial exhaust silencer Silencer noise reduction level: 22 (dB) Maximum allowable back pressure: 10 (kPa) | | |
| Documentation | Operation & Maintenance manual, circuit wiring diagrams and commissioning / fault finding instruction leaflets are accompanied with the generator | <p>Factory Tests:</p> <p>Equipment Finishing:</p> | <p>The generating set is load tested before dispatch. All protective devices control functions and site load conditions are simulated. The generator and its systems are checked before dispatch</p> <p>All mild steel components are fully degreased and painted with powder coated paint to ensure maximum scuff resistance and durability</p> |

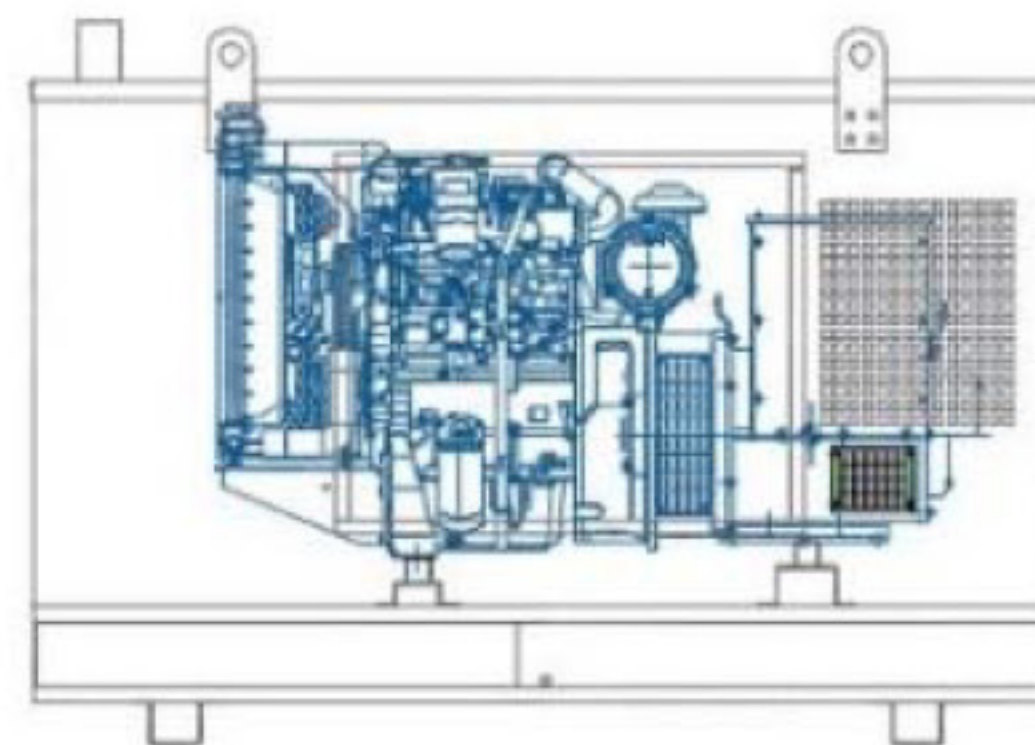
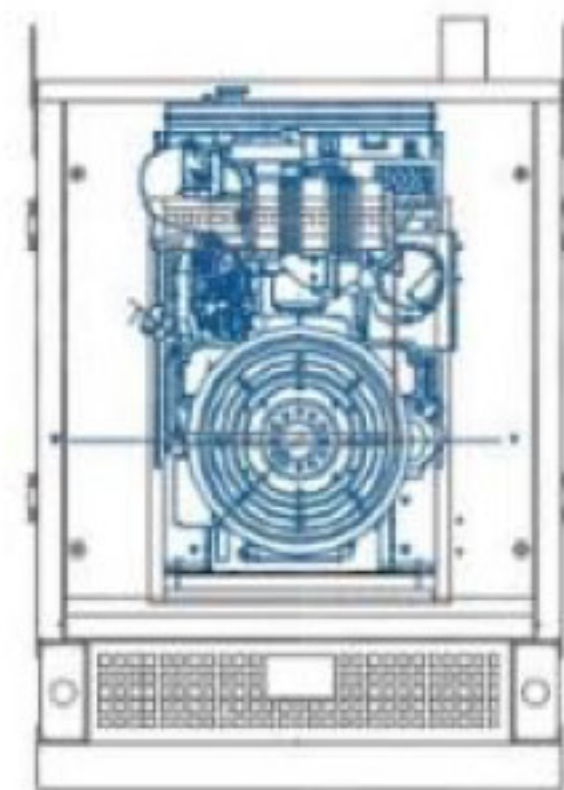


ALTERNATOR: LEROY SOMER

| | | | |
|---------------------------------|-----------------------------------|---------------------------|---------|
| Rating | 20KVA | Model | TAL040F |
| No. of bearing | 1 | Insulation class | H |
| Total Harmonic Content | At no load<3.5% Linear load<5% | Wires | 6 |
| Ingress Protection | IP23 | Excitation System | SHUNT |
| Winding Pitch | 2/3(Wdg 3) | AVR Model | R 120 |
| Over-speed | 2250 mn ⁻¹ | Voltage Regulation | ±1% |
| Circuit Breaker Capacity | MCB 32Amps | | |

STANDARD CANOPY

| | |
|------------------------|--|
| Sound Level | 75 dBA @ 3 meters in free space |
| Design | Rigid canopy base manufactured by black steel metal sheets welded on canopy body with internal Re-enforcement and bolted on the body. 3 service doors with stainless steel door locks. Stainless steel heavy duty door hinges. Black steel canopy body – 2mm and 3mm treated with greasing phosphate and anticorrosion treatment with electro static power coating. |
| Connection | Flexible |
| Sound isolation | Rockwool with perforated sheets |
| Muffler | Muffler with rain cap |



CONTROL (MONITORING) SYSTEM: DEEP SEA

| | |
|---------------------------------------|--|
| Control panel model | DSE6010 The DSE6010 is an Auto Start Control Module for single gen-set applications. It includes a backlit LCD display which clearly shows the status of the engine all the times. This module can either be programmed using the front panel or by using the DSE configuration suite PC software. |
| Metering and Alarm indications | <ul style="list-style-type: none"> • Generator frequency • Under-speed, Over-speed • Generators volts (L-L, L-N) • Generator current • Engine Oil pressure • Fail to start/ stop • Emergency stop • Failed to reach loading voltage / frequency • Engine coolant temperature • Fuel level (warning or shutdown) – Optional • Hours run counter • Battery volts • Charge fail • Low DC voltage • CAN diagnostics and CAN fail/ error |